



SPECIFICATION FOR APPROVAL

File No.: Q/FRK 0.GS.E.C23-A03

Product Name	Box-type metallized polyester film capacitor
Product Type	C23(CL23 Series)
Product Code	
Customer	
Customer Code	
Issue Date	2010-01



Xiamen Faratronic Co. Ltd.

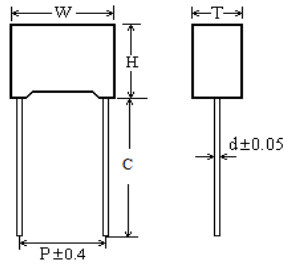
Add: 99 Xinyuan Road, Haicang District, Xiamen, China

	Domestic business	Export business
TEL:	0592-6208620 6208618	0086-592-6208586 6208608
FAX:	0592-6208777	0086-592-6208557
Mail:	fsc@faratronic.com.cn	james@faratronic.com.cn
	michael_lai@faratronic.com.cn	jxh@faratronic.com.cn
Http:	www.faratronic.com.cn	

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Metallized polyester film capacitor (Box-type)

■ Outline Drawing



$W \pm 0.4$, $H \pm 0.4$, $T \pm 0.4$

■ Features

- High reliability
- Metallized polyester film, non-inductive wound construction
- Plastic case (UL94 V-0), Epoxy resin sealing
- Pattern II is new design and reduce size

■ Typical application

- by-passing, blocking, coupling, decoupling,
- pulse, logic, timing, oscillator circuits.
- interference suppression in low voltage application (i.e. automotive)

■ Specifications

Reference Standard	GB 7332 (IEC 60384-2)		
Climatic Category	55/105/56		
Rated temperature	85°C		
Operating temperature	-55°C~105°C (+85°C to +105°C: decreasing factor 1.25% per °C for V_R (dc))		
Rated Voltage	63V, 100V, 160V, 250V, 400V, 630V		
Capacitance Range	0.0033μF~33.0μF		
Capacitance Tolerance	±5%(J), ±10%(K), ±20%(M)		
Voltage Proof	1.6 U_R (5s)		
Dissipation Factor	Frequency	$C_R \leq 0.1\mu F$	$C_R > 0.1\mu F$
	1kHz	≤1.0%	≤1.0%
	10kHz	≤1.5%	≤1.5%
	100kHz	≤3.0%	-
Insulation Resistance	$U_R > 100V$	≥30 000MΩ, ≥10 000 s, $C_R \leq 0.33\mu F$ $C_R > 0.33\mu F$	(20°C, 100V, 1min)
	$U_R \leq 100V$	≥15 000MΩ, ≥5 000s, $C_R \leq 0.33\mu F$ $C_R > 0.33\mu F$	(20°C, 10V, 1min)

Part number system

The 18 digits part number is formed as follow:

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
C	2	3															

Digit 1 to 3 Series code of film capacitor

C23=CL23

Digit 4 to 5 DC rated voltage

1J=63V 2A=100V 2C=160V 2E=250V 2G=400V 2J=630V

Digit 6 to 8 Rated capacitance value

For example : 103=10×10³ pF= 0.01μF

Digit 9 Capacitance tolerance

J=±5%,K=±10%, M=±20%

Digit 10 Lead pitch

3=7.5mm 4=10.0mm 6=15.0mm 9=22.5mm B=27.5mm

Digit 11 Internal use

Digit 12 to 15 Lead form and packaging code

Digit 16 to 18 Internal use

Table 1 Lead form and packaging code

Digit 12		Digit 13		Digit 14		Digit 15	
code	explanation	code	explanation	code	explanation	code	explanation
A	ammo-pack	3	F=7.5mm	0	straight	1	each cap. among two consecutive holes P3=12.7mm,H=18.5mm (For pitch=7.5mm)
		4	F=10.0mm			5	P3=25.4mm;H=18.5mm (For pitch=10/15mm) (Detail parameter refer to pag 15 of the catalog)
		6	F=15.0mm				
C	straight lead "C" in the figure above	code	explanation	0		0	Length tolerance ±0.5mm Or standard length
		00	standard lead length (18mm~26mm)				
		45	lead length 4.5mm				



Dimensions (mm)

Pattern II (Reduced sizes)

63Vdc (40Vac)						
C (μF)	W	H	T	P	d	Part number
0.47	10.5	8.5	3.5	7.5	0.5	C231J474-3S*****
0.68	10.5	8.5	3.5	7.5	0.5	C231J684-3S*****
1.0	10.5	11.0	5.0	7.5	0.6	C231J105-3S*****
1.5	10.5	12.0	6.0	7.5	0.6	C231J155-3S*****
1.8	10.5	12.0	6.0	7.5	0.6	C231J185-3S*****
0.10	13.0	9.0	4.0	10.0	0.6	C231J104-4S*****
0.15	13.0	9.0	4.0	10.0	0.6	C231J154-4S*****
0.22	13.0	9.0	4.0	10.0	0.6	C231J224-4S*****
0.33	13.0	9.0	4.0	10.0	0.6	C231J334-4S*****
0.47	13.0	9.0	4.0	10.0	0.6	C231J474-4S*****
0.68	13.0	9.0	4.0	10.0	0.6	C231J684-4S*****
1.0	13.0	9.0	4.0	10.0	0.6	C231J105-4S*****
1.5	13.0	11.0	5.0	10.0	0.6	C231J155-4S*****
1.8	13.0	12.0	6.0	10.0	0.6	C231J185-4S*****
2.2	13.0	12.0	6.0	10.0	0.6	C231J225-4S*****
0.68	17.5	11.0	5.0	15.0	0.8	C231J684-6S*****
1.0	17.5	11.0	5.0	15.0	0.8	C231J105-6S*****
1.5	17.5	11.0	5.0	15.0	0.8	C231J155-6S*****
1.8	17.5	11.0	5.0	15.0	0.8	C231J185-6S*****
2.2	17.5	11.0	5.0	15.0	0.8	C231J225-6S*****
3.3	17.5	12.0	6.0	15.0	0.8	C231J335-6S*****
4.7	17.5	13.5	7.5	15.0	0.8	C231J475-6S*****
6.8	17.5	14.5	8.5	15.0	0.8	C231J685-6S*****
10.0	17.5	19.0	11.0	15.0	0.8	C231J106-6S*****
3.3	26.5	16.0	7.0	22.5	0.8	C231J335-9S*****
4.7	26.5	16.0	7.0	22.5	0.8	C231J475-9S*****
6.8	26.5	16.0	7.0	22.5	0.8	C231J685-9S*****
10.0	26.5	17.0	8.5	22.5	0.8	C231J106-9S*****
15.0	26.5	20.0	11.0	22.5	0.8	C231J156-9S*****
4.7	32.0	18.0	9.0	27.5	0.8	C231J475-BS*****
6.8	32.0	18.0	9.0	27.5	0.8	C231J685-BS*****
10.0	32.0	18.0	9.0	27.5	0.8	C231J106-BS*****
15.0	32.0	18.0	9.0	27.5	0.8	C231J156-BS*****
22.0	32.0	22.0	13.0	27.5	0.8	C231J226-BS*****
33.0	32.0	24.5	15.0	27.5	0.8	C231J336-BS*****

100 Vdc (63Vac)						
C (μF)	W	H	T	P	d	Part number
0.22	10.5	8.5	3.5	7.5	0.5	C232A224-3S*****
0.33	10.5	9.0	4.0	7.5	0.6	C232A334-3S*****
0.47	10.5	9.0	4.0	7.5	0.6	C232A474-3S*****
0.68	10.5	11.0	5.0	7.5	0.6	C232A684-3S*****
1.0	10.5	12.0	6.0	7.5	0.6	C232A105-3S*****
0.10	13.0	9.0	4.0	10.0	0.6	C232A104-4S*****
0.15	13.0	9.0	4.0	10.0	0.6	C232A154-4S*****
0.22	13.0	9.0	4.0	10.0	0.6	C232A224-4S*****
0.33	13.0	9.0	4.0	10.0	0.6	C232A334-4S*****
0.47	13.0	9.0	4.0	10.0	0.6	C232A474-4S*****
0.68	13.0	9.0	4.0	10.0	0.6	C232A684-4S*****
1.0	13.0	11.0	5.0	10.0	0.6	C232A105-4S*****
1.5	13.0	12.0	6.0	10.0	0.6	C232A155-4S*****
0.33	17.5	11.0	5.0	15.0	0.8	C232A334-6S*****
0.47	17.5	11.0	5.0	15.0	0.8	C232A474-6S*****
0.68	17.5	11.0	5.0	15.0	0.8	C232A684-6S*****
1.0	17.5	11.0	5.0	15.0	0.8	C232A105-6S*****
1.5	17.5	12.0	6.0	15.0	0.8	C232A155-6S*****
1.8	17.5	12.0	6.0	15.0	0.8	C232A185-6S*****
2.2	17.5	12.0	6.0	15.0	0.8	C232A225-6S*****
3.3	17.5	13.5	7.5	15.0	0.8	C232A335-6S*****
4.7	17.5	14.5	8.5	15.0	0.8	C232A475-6S*****
1.5	26.5	15.0	6.0	22.5	0.8	C232A155-9S*****
1.8	26.5	15.0	6.0	22.5	0.8	C232A185-9S*****
2.2	26.5	15.0	6.0	22.5	0.8	C232A225-9S*****
3.3	26.5	15.0	6.0	22.5	0.8	C232A335-9S*****
4.7	26.5	16.0	7.0	22.5	0.8	C232A475-9S*****
6.8	26.5	18.5	10.0	22.5	0.8	C232A685-9S*****
10.0	26.5	22.0	12.0	22.5	0.8	C232A106-9S*****
4.7	32.0	18.0	9.0	27.5	0.8	C232A475-BS*****
6.8	32.0	18.0	9.0	27.5	0.8	C232A685-BS*****
10.0	32.0	20.0	11.0	27.5	0.8	C232A106-BS*****

- Note: 1. “-”=capacitance tolerance code, M=±20%,K=±10%,J=±5%
 2. “*****”=lead form and packing code (refer to table 1).



Dimensions (mm)
Pattern II (Reduced sizes)

250Vdc (160Vac)						
C (μF)	W	H	T	P	d	Part number
0.068	10.5	8.5	3.5	7.5	0.5	C232E683-3S*****
0.10	10.5	8.5	3.5	7.5	0.5	C232E104-3S*****
0.15	10.5	9.0	4.0	7.5	0.6	C232E154-3S*****
0.22	10.5	11.0	5.0	7.5	0.6	C232E224-3S*****
0.27	10.5	12.0	6.0	7.5	0.6	C232E274-3S*****
0.33	10.5	12.0	6.0	7.5	0.6	C232E334-3S*****
0.033	13.0	9.0	4.0	10.0	0.6	C232E333-4S*****
0.047	13.0	9.0	4.0	10.0	0.6	C232E473-4S*****
0.068	13.0	9.0	4.0	10.0	0.6	C232E683-4S*****
0.10	13.0	9.0	4.0	10.0	0.6	C232E104-4S*****
0.15	13.0	9.0	4.0	10.0	0.6	C232E154-4S*****
0.22	13.0	11.0	5.0	10.0	0.6	C232E224-4S*****
0.33	13.0	11.0	5.0	10.0	0.6	C232E334-4S*****
0.47	13.0	12.0	6.0	10.0	0.6	C232E474-4S*****
0.10	17.5	11.0	5.0	15.0	0.8	C232E104-6S*****
0.15	17.5	11.0	5.0	15.0	0.8	C232E154-6S*****
0.22	17.5	11.0	5.0	15.0	0.8	C232E224-6S*****
0.33	17.5	11.0	5.0	15.0	0.8	C232E334-6S*****
0.47	17.5	11.0	5.0	15.0	0.8	C232E474-6S*****
0.68	17.5	12.0	6.0	15.0	0.8	C232E684-6S*****
1.0	17.5	13.5	7.5	15.0	0.8	C232E105-6S*****
1.5	17.5	14.5	8.5	15.0	0.8	C232E155-6S*****
0.47	26.5	15.0	6.0	22.5	0.8	C232E474-9S*****
0.68	26.5	15.0	6.0	22.5	0.8	C232E684-9S*****
1.0	26.5	15.0	6.0	22.5	0.8	C232E105-9S*****
1.5	26.5	16.0	7.0	22.5	0.8	C232E155-9S*****
1.8	26.5	16.0	7.0	22.5	0.8	C232E185-9S*****
2.2	26.5	17.0	8.5	22.5	0.8	C232E225-9S*****
3.3	26.5	20.0	11.0	22.5	0.8	C232E335-9S*****
1.5	32.0	18.0	9.0	27.5	0.8	C232E155-BS*****
1.8	32.0	18.0	9.0	27.5	0.8	C232E185-BS*****
2.2	32.0	18.0	9.0	27.5	0.8	C232E225-BS*****
3.3	32.0	18.0	9.0	27.5	0.8	C232E335-BS*****
4.7	32.0	20.0	11.0	27.5	0.8	C232E475-BS*****
6.8	32.0	22.0	13.0	27.5	0.8	C232E685-BS*****

400 Vdc (200Vac)						
C (μF)	W	H	T	P	d	Part number
0.022	10.5	8.5	3.5	7.5	0.5	C232G223-3S*****
0.033	10.5	8.5	3.5	7.5	0.5	C232G333-3S*****
0.047	10.5	9.0	4.0	7.5	0.6	C232G473-3S*****
0.068	10.5	11.0	5.0	7.5	0.6	C232G683-3S*****
0.10	10.5	12.0	6.0	7.5	0.6	C232G104-3S*****
0.010	13.0	9.0	4.0	10.0	0.6	C232G103-4S*****
0.015	13.0	9.0	4.0	10.0	0.6	C232G153-4S*****
0.022	13.0	9.0	4.0	10.0	0.6	C232G223-4S*****
0.033	13.0	9.0	4.0	10.0	0.6	C232G333-4S*****
0.047	13.0	9.0	4.0	10.0	0.6	C232G473-4S*****
0.056	13.0	9.0	4.0	10.0	0.6	C232G563-4S*****
0.068	13.0	11.0	5.0	10.0	0.6	C232G683-4S*****
0.10	13.0	11.0	5.0	10.0	0.6	C232G104-4S*****
0.15	13.0	12.0	6.0	10.0	0.6	C232G154-4S*****
0.047	17.5	11.0	5.0	15.0	0.8	C232G473-6S*****
0.068	17.5	11.0	5.0	15.0	0.8	C232G683-6S*****
0.10	17.5	11.0	5.0	15.0	0.8	C232G104-6S*****
0.15	17.5	11.0	5.0	15.0	0.8	C232G154-6S*****
0.22	17.5	12.0	6.0	15.0	0.8	C232G224-6S*****
0.33	17.5	13.5	7.5	15.0	0.8	C232G334-6S*****
0.47	17.5	14.5	8.5	15.0	0.8	C232G474-6S*****
0.68	17.5	16.0	10.0	15.0	0.8	C232G684-6S*****
0.22	26.5	15.0	6.0	22.5	0.8	C232G224-9S*****
0.33	26.5	15.0	6.0	22.5	0.8	C232G334-9S*****
0.47	26.5	15.0	6.0	22.5	0.8	C232G474-9S*****
0.68	26.5	16.0	7.0	22.5	0.8	C232G684-9S*****
1.0	26.5	18.5	10.0	22.5	0.8	C232G105-9S*****
1.5	26.5	22.0	12.0	22.5	0.8	C232G155-9S*****
0.68	32.0	18.0	9.0	27.5	0.8	C232G684-BS*****
1.0	32.0	18.0	9.0	27.5	0.8	C232G105-BS*****
1.5	32.0	20.0	11.0	27.5	0.8	C232G155-BS*****

Note: 1. “-”=capacitance tolerance code, M=±20%,K=±10%,J=±5%
2. “*****”=lead form and packing code (refer to table 1).

Dimensions (mm)
Pattern II (Reduced sizes)

630Vdc (220Vac) [@]						
C (μ F)	W	H	T	P	d	Part number
0.0047	10.5	8.5	3.5	7.5	0.5	C232J472-3S****+++
0.0068	10.5	8.5	3.5	7.5	0.5	C232J682-3S****+++
0.010	10.5	8.5	3.5	7.5	0.5	C232J103-3S****+++
0.015	10.5	9.0	4.0	7.5	0.6	C232J153-3S****+++
0.022	10.5	11.0	5.0	7.5	0.6	C232J223-3S****+++
0.033	10.5	12.0	6.0	7.5	0.6	C232J333-3S****+++
0.0047	13.0	9.0	4.0	10.0	0.6	C232J472-4S****+++
0.0068	13.0	9.0	4.0	10.0	0.6	C232J682-4S****+++
0.010	13.0	9.0	4.0	10.0	0.6	C232J103-4S****+++
0.015	13.0	9.0	4.0	10.0	0.6	C232J153-4S****+++
0.022	13.0	9.0	4.0	10.0	0.6	C232J223-4S****+++
0.033	13.0	11.0	5.0	10.0	0.6	C232J333-4S****+++
0.047	13.0	11.0	5.0	10.0	0.6	C232J473-4S****+++
0.068	13.0	12.0	6.0	10.0	0.6	C232J683-4S****+++
0.033	17.5	11.0	5.0	15.0	0.8	C232J333-6S****+++
0.047	17.5	11.0	5.0	15.0	0.8	C232J473-6S****+++
0.068	17.5	11.0	5.0	15.0	0.8	C232J683-6S****+++
0.10	17.5	12.0	6.0	15.0	0.8	C232J104-6S****+++
0.15	17.5	13.5	7.5	15.0	0.8	C232J154-6S****+++
0.22	17.5	16.0	10.0	15.0	0.8	C232J224-6S****+++
0.33	17.5	19.0	11.0	15.0	0.8	C232J334-6S****+++
0.10	26.5	15.0	6.0	22.5	0.8	C232J104-9S****+++
0.15	26.5	15.0	6.0	22.5	0.8	C232J154-9S****+++
0.22	26.5	16.0	7.0	22.5	0.8	C232J224-9S****+++
0.33	26.5	16.0	7.0	22.5	0.8	C232J334-9S****+++
0.47	26.5	17.0	8.5	22.5	0.8	C232J474-9S****+++
0.68	26.5	22.0	12.0	22.5	0.8	C232J684-9S****+++

- Note:
1. “-”=capacitance tolerance code, M=±20%,K=±10%,J=±5%
 2. “****”=lead form and packing code (refer to table 1).
 3. “@” Not suitable for across-the-line applications. Pls refer to the Interference Suppression Capacitors.

Maximum permissible voltage change per unit of time

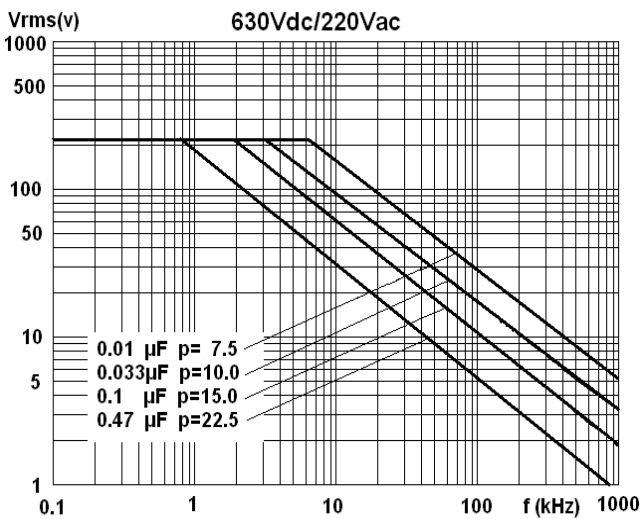
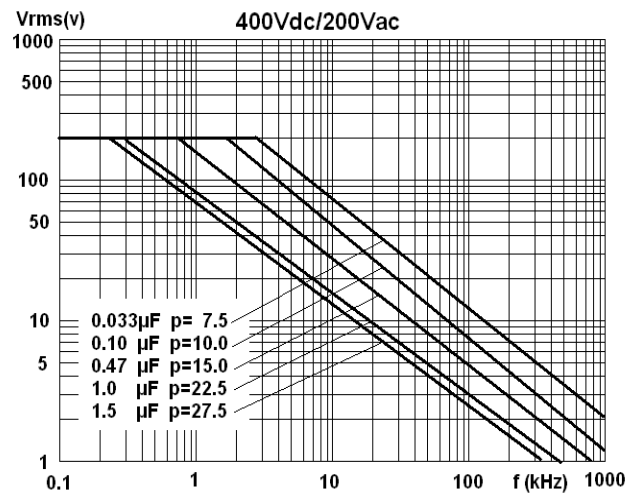
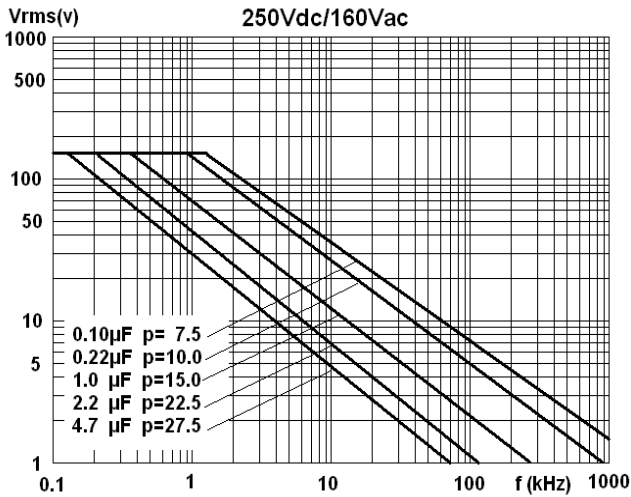
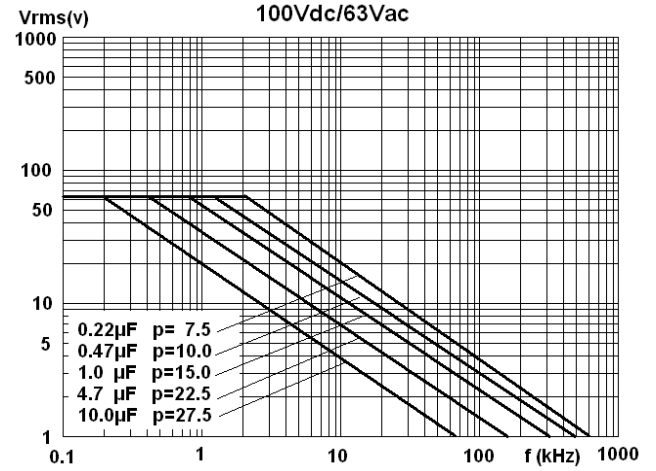
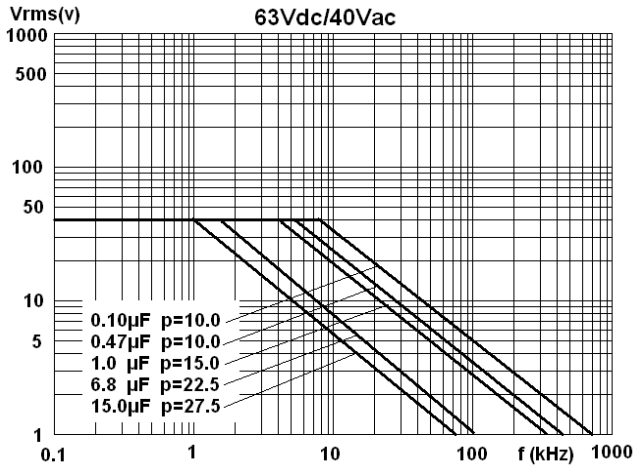
Pattern II

Rated Voltage (V)	dv/dt(V/us)				
	P=7.5mm	P=10mm	P=15mm	P=22.5mm	P=27.5mm
63	7.5	6	3	2	1
100	15	9	5	3	2
250	30	20	12	8	5
400	40	30	20	10	7
630	50	40	25	12	/

Note:

- 1、 Rated voltage pulse slope $(dv/dt)_R$ at rated voltage.
- 2、 If the working voltage(U) is lower than the rated voltage(U_R),the capacitor can be worked at a higher dv/dt. In this case, the maximum allowed dv/dt is obtain by multiplying the right value with U_R/U .

MAX. VOLTAGE(Vr.m.s) VERSUS FREQUENCY



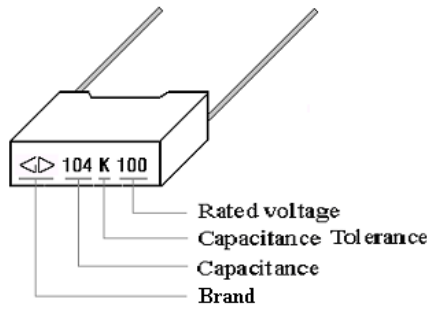
Note: sinusoidal wave-form、 environment temperature $\leq 75^{\circ}\text{C}$, internal temperature rise $\Delta T=10^{\circ}\text{C}$, p (pitch) in mm..

2 Test Method And Performance:

No.	Item	Performance	Test method (GB 7332(IEC 60384-2))
1	Solderability	Good quality of tinning	Solder temperature:245°C±5°C Immersion time: 2.0s±0.5s
2	Initial measurement	Capacitance, Tgδ	
	Terminal strength	There shall be no visible damage	Tension Ua1: Pull: φd=0.5mm,5N φd≥0.6mm, 10N Bend Ub: The pull of bend: φd=0.5mm, 2.5N φd≥0.6mm, 5N The terminals shall be bent 2 times in each direction.
	Resistance to solder heat	There shall be no visible damage, legible marking	Solder temperature:260°C±5°C Immersion time: 10s±1s
	Final measurement	ΔC/C ≤±2%(relative to the initial value) Increase of tgδ: ≤0.003 (C≤1.0μF) ≤0.002 (C>1.0μF)	
3	Initial measurement	Capacitance, Tgδ	
	Rapid change of temperature	There shall be no evidence of deterioration.	θ _A =-55°C, θ _B =+100°C 5 cycles Duration: t=30min
	Vibration	There shall be no evidence of deterioration.	Amplitude 0.75mm or acceleration 98m/s ² (whichever is the smaller severity), f: 10Hz to 500Hz.Three directions, 2h for each direction, total 6h.
	Bump	There shall be no evidence of deterioration.	4 000 times, Acceleration: 390m/s ² ,Pulse duration, 6ms
	Final measurement	ΔC/C ≤±5%(relative to the initial value) Increase of tgδ: ≤0.003 (C≤1.0μF) ≤0.002 (C>1.0μF) IR: ≥ 50% of the rated value	
4	climate sequence	Initial measurement	Capacitance, Tgδ
		Dry heat	+100°C, 16h
		Damp heat, Cyclic	Test Db, Severity: b, the first cycle
		Cold	-55°C, 2h
		Low air pressure	There shall be no permanent breakdown, flashover or other harmful deformation when applying U _R at the last 1 minute. 15°C~ 35°C, 8.5kPa, 1h,
		Damp heat, cyclic other	Test Db, Severity b, the other cycles, Applying U _R for 1 minute after the test finished.

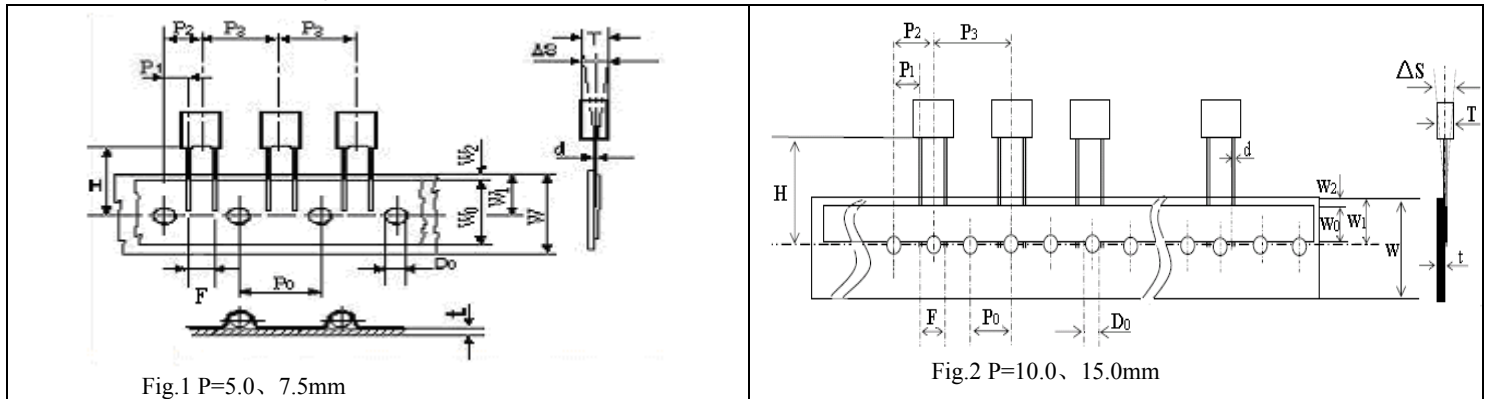
No.	Item		Performance	Test method (GB 7332(IEC 60384-2))
4	climate sequence (continue)	Final measurement	There shall be no evidence of deterioration and the marking shall be legible. $\Delta C/C \leq \pm 5\%$ (relative to the initial value) Increase of $\text{tg}\delta$: ≤ 0.005 ($C \leq 1.0\mu\text{F}$) ≤ 0.003 ($C > 1.0\mu\text{F}$) IR: $\geq 50\%$ of the rated value	
5	Damp heat steady state		There shall be no evidence of deterioration and the marking shall be legible. $\Delta C/C \leq \pm 5\%$ (relative to the initial value) Increase of $\text{tg}\delta \leq 0.005$ IR: $\geq 50\%$ of the rated value	Temperature: $40^\circ\text{C} \pm 2^\circ\text{C}$ Humidity: $93 \pm 3\%$ RH Duration: 56 days
6	Endurance		There shall be no evidence of deterioration and the marking shall be legible. $\Delta C/C \leq \pm 5\%$ (relative to the initial value) Increase of $\text{tg}\delta$: ≤ 0.003 ($C \leq 1.0\mu\text{F}$) ≤ 0.002 ($C > 1.0\mu\text{F}$) IR: $\geq 50\%$ of the rated value	Temperature: $+85^\circ\text{C}/+100^\circ\text{C}$ Voltage: $1.25 \times U_R / 1.25 \times U_c$ ($U_c = 0.8U_R$) Duration: 2 000h
7	Temperature characteristic		Measuring capacitance at test point b, d, f: Characteristic at lower category temperature -55°C : $-10\% \leq (C_b - C_d) / C_d \leq 0\%$ Characteristic at upper category temperature $+100^\circ\text{C}$: $0\% \leq (C_f - C_d) / C_d \leq +10\%$ I.R. (test at point f): $U_R \leq 100\text{V}$: $\geq 75 \text{ M}\Omega$ ($C \leq 0.33\mu\text{F}$) $\geq 25\text{s}$ ($C > 0.33\mu\text{F}$) $U_R > 100\text{V}$: $\geq 150 \text{ M}\Omega$ ($C \leq 0.33\mu\text{F}$) $\geq 50\text{s}$ ($C > 0.33\mu\text{F}$)	Static method: The Capacitors should be kept at the following temperature in turn: a(20 ± 2) $^\circ\text{C}$, b(-55 ± 3) $^\circ\text{C}$, d(20 ± 2) $^\circ\text{C}$, f(100 ± 2) $^\circ\text{C}$, g(20 ± 2) $^\circ\text{C}$
8	Charging and discharging		$\Delta C/C \leq \pm 5\%$ (relative to the initial value) Increase of $\text{tg}\delta$: ≤ 0.003 ($C \leq 1.0\mu\text{F}$) ≤ 0.002 ($C > 1.0\mu\text{F}$) IR: $\geq 50\%$ of the rated value	Ref. item 4.13 Times: 10 000 Duration of charging: 0.5s Duration of discharging: 0.5s Charging voltage: rated voltage Charging resistance: $220/C_R$ (Ω) or current intensity $\leq 1\text{A}$ (whichever is the less current intensity) Discharging resistance: $R = U_R / (10 \times C_R \times dU/dt)$ C_R : rated capacitance (μF) dU/dt ($\text{V}/\mu\text{s}$): as specified in Appendix page 2

3 Marking:



4 Taping specification for box-type capacitor

■ Outline Drawing



■ Taping Dimensions(mm)

■ Packing Quantity

Technology index title	Code	Dimensions				
		P=5.0	P=7.5	P=10.0	P=15.0	Tolerance
Taping type	—	Fig 1	Fig 1	Fig2	Fig 2	—
Part number Digit12-15	Ammo-pack	A201	A301	A405	A605	
Taping pitch	P_3	12.7	12.7	25.4	25.4	± 1.0
Feed hole pitch	P_0	12.7	12.7	12.7	12.7	± 0.2
Center of wire	P_1	3.85	2.6	7.7	5.2	± 0.7
Center of body	P_2	6.35	6.35	12.7	12.7	± 1.3
Pitch of taping wire	F^{**}	5.0	7.5	10.0	15.0	+0.6 -0.1
Component alignment	ΔS	0	0	0	0	± 2.0
Height of component from tape center	H^{***}	18.5	18.5	18.5	18.5	± 0.5
Carrier tape width	W	18.0	18.0	18.0	18.0	+1.0 -0.5
Hold down tape width	W_0	6min	12min	12min	12min	—
Hole position	W_1	9.0	9.0	9.0	9.0	± 0.5
Hold down tape sition	W_2	1.5max	1.5max	1.5max	1.5max	—
Feed hole dia.	D_0	4.0	4.0	4.0	4.0	± 0.2
Tape thickness	t	0.7	0.7	0.7	0.9	± 0.2

Pitch (mm)	Box thickness T(mm)	Ammo-pack (pcs/box)	
		Domestic	Export
5.0	3.5	1 700	1 500
	4.5	1 400	1 300
	5.0	1 200	1 000
	6.0	1 000	800
7.5	3.5	1 700	1 500
	4.0	1 500	1 300
	5.0	1 200	1 000
	6.0	1 000	800
10.0/ 15.0	4.0	750	650
	5.0	600	500
	6.0	500	450
15.0	7.5	400	350
	8.5	350	300
	10.0	300	250
	11.0	250	200

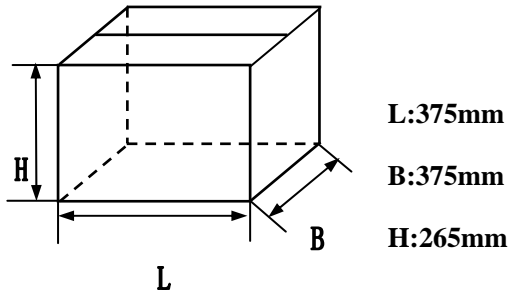
Note: * $P_0=15\text{mm}$ is also available;

**F can be other lead spacing;

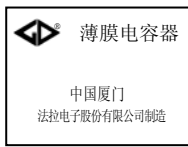
***H=16.5mm is available;

5 Packing in bulk

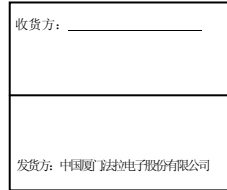
5.1 Out packing box for bulk



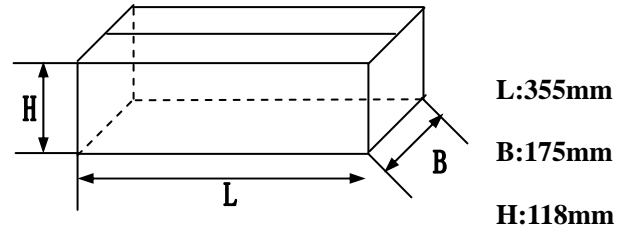
Plane drawing



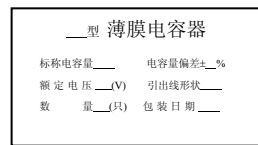
Overlooking Drawing



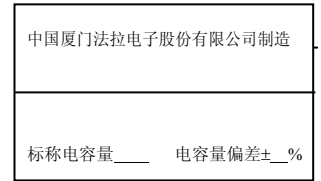
5.2 Inner packing box for bulk



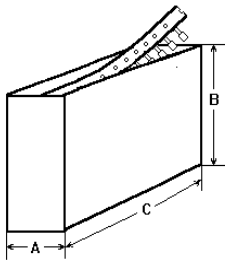
Plane drawing



Overlooking Drawing



5.3 Box size for Ammo-pack



A=48±3; B=260±3; C=330±3